

# SHYI CHANG

FROM 1966 TO PRESENT, WE NEVER STOP GROWING



- 2018 Dajia Youth Industrial Park production line start using.
- 2017 Imported the Taiwanese HURISE internal grinder, the Japanese MURATEC Twin Spindle CNC Chucker, and the German KAPP gear hobbing equipment.
- 016 Imported the Japanese Mitsubishi gear shaping machine.
- 2015 Imported the German WENZEL gear tester.
- 2014 Imported the CNC Lathe Auto Feeding System.
- 2013 Obtained ISO/TS 16949:2009 certification.
- 012 Imported the German LIEBHERR shaping machine and the highest precision can be reach to JIS 3.Imported the Taiwanese Lu Ren's blade sharpening machine and the Japanese Mitsubishi vertical gear hobbing machine.
- 2010 Change CHIN-CHAN Gear Wheel Machine Factory changed to CHIN-CHAN Gear Enterprise Co., Ltd.
- 2008 Imported Japanese SWIWA vertical gear hobbing equipment Imported the German KLINGELNBERG gear tester.
- 2007 Obtained ISO 9001: 2000 International Quality Certification. Imported the German KOEPFER CNC gear hobbing processing equipment which make skiving process and the highest precision can be reach to JIS 3.
- 2006 Imported the Swiss REISHAUER gear grinding equipment and the highest precision can be reach to JIS 0.
- 2004 YU FONG gear grinding factory changed to SHYI CHANG Enterprise Co., Ltd.
- 1999 Established YU FONG gear grinding factory.
- 1998 Factory moved to Dongzhou Rd., Shencang dist., Taichung City
- 1972 Built new factory in Yuanhuan N. Rd Fengyuan Dist., Taichung City CHIN-CHAN Gear Wheel Machine Factory had been registered.
- 1966 Established LONG SING Wheel Machine Factory in Fu Chun village, Fengyuan Dist., Taichung City.



## Company Profile

MANUFACTURE HIGH QUALITY PRODUCTS, AND OPERATE WITH INTEGRITY

提升全面品質、追求顧客滿意

#### **ABOUT US**

Shyi Chang Enterprise Co., Ltd founded in 2004, specialized in manufacturing wide range of precised gears and machining parts.

Gear grinding is our main force, producing with high quality and high accuracy. In order to promote product quality and enhance production efficiency we introduced gear grinding machine, gear hobbing machines and gear shapers from Switzerland, Germany and Japan

For quality management we set up strict quality inspection standards to fully control the quality.

our inspection equipment including German KLINGELNBERG gear testers, 3D CMM, roundness testing and profile projector and so on.

At the same time, the certification of ISO/TS 16949 quality management system to cultivate an outstanding technicl team, to formulate efficient process, and establish quality inspection system.

Since the establishment of the company, SHYI CHANG holds the spirt of excellent quality of products, and honest operation.

We use coutious attitude, avant-garde equipment and professional production process to meet customer request and make a good long term relationship.

Automobile Industry, Electric vehicle industry, speed reducer, Electronics Industry, Electrical tools, Machine Transmission Mechanism, Robotic Application, Aviation Mechanics,



TS 16949

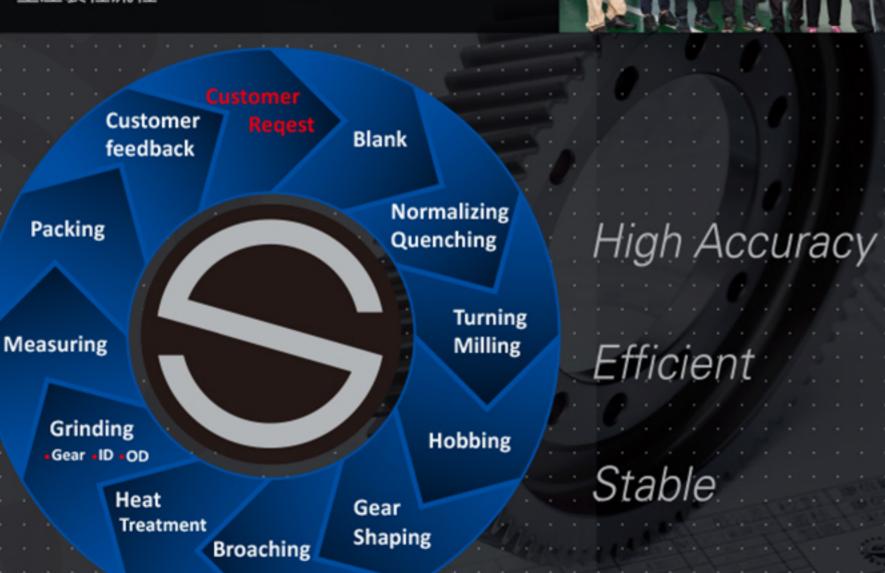
ISO/TS 16949 2009



## **Production Process**

TO UPGRADE TOTAL QUALITY LEVEL, COMMITTED TO CUSTOMER SATISFACTION

生產製程流程



# Research And Development

產品研究·設計開發



#### STRATEGIC PLANNING:

We go through APQP and Co-ordinate production process for customer lean planning.

#### PROJECT SERVICES:

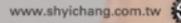
Provide our team service for customer request, plan integration management structure, which makes progress and quality of accurate in place.

#### **DESIGN STRENGTH:**

We have professional engineering team, provide from development to production, perfect risk assessment, and perfect process design.

#### PROJECT EXECUTION:

Our production main point is using Process-oriented system to meet customer technical specifications and requirements.



### HOBBING

Brand new Hobbing machine with fully automatic parts feeding systems from German and Japan. The highly automated production lines make consistent quality and more efficient production possibities. In addition, skiving is available to upgrade the gear accuracy.



### SHAPING

This gear shaper is capable of machining helical gears.
It employs electronic bushing without need of the use of expensive mechanical bushing, which leads to machining cost saving, upgraded production efficiency.

Accuracy capability

Process capability

JIS 3 AGMA 10 DIN 7 Max. OD 320mm

Max. Modulus M8

LSE 300

LIEI HERK

### **GEAR GRINDING**

To enhance gear grinding accuracy, high gear matching efficiency, reduce vibration and minimize noise.

The surface of roughness reach to Ra 0.5

custom-diamond dresser, make gear profile and any variety shape optimize.

Accuracy capability

JIS 0 Max. OD 400mm

AGMA 13 Max. Modulus M8

DIN 4

# Quality Control 品質控制

For high quality request we set up strict quality inspection standards, high up production yield rate, imported high accuracy inspection equipment.

Completely measurment record, self inspection, IPQC and 100% full-inspection in every process.



#### INSPECTION EQUIPMENT

Equipment	Brand	Model	Country
	Klingelnberg	P26 P40	Germany
Gear tester	Wenzel	WGT400	Germany
	Osaka Seimitsukikai	CLP-35 CLP-65	Japan Jase Van Jase Clane
Height Gauge	Mahr	817 CLM	Germany
CMM	TESA	Micro-hite 3D Dce	Switzerland
Projector	Baty	R400	England
Surface Roughness Tester	Hommel	T500	Germany
Rockwell Hardness Tester	Futute-tech	FR-3e	Japan "John "
Roundness Instrument	Hommel	F1000	Germany
Profilometer	Tokyo Seimitsu	1600G-12	Japan
2.5D measuring instrumen	NAN JIE	AF-3020	Taiwan Gear Profits
PRODUCTION EQ	UIPMENT	A Property	Taiwan Gear Profile/Le

#### PRODUCTION EQUIPMENT

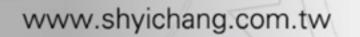
Equipment	Brand	Model	Country
Gear Grinding	Reishauer	RZ260 (CNC) RZ400 (CNC) RZ BASIC (CNC)	Switzerlan
	KAPP NILES	KX260 TWIN	Germany
	Koepfer	KP-200 (CNC)	Germany
Gear Hobbing machine	Mitsubishi	GE20A	Japan
Geal Hobbing Hachine —	Seiwa	RZ260 (CNC) RZ400 (CNC) RZ BASIC (CNC) KX260 TWIN KP-200 (CNC)	Japan
	Liebherr	LSE300	Germany
Gear Shaper	Mitsubishi	ST40(CNC)	Japan
Geal Shaper —	Tianjin	YK5115	China
	MURATEC	MW120	Japan
CNC Lathe	Takisawa	HT-110	Taiwan
	Victor Taichung	VturnII-20	Taiwan
CNC Machining Center	Yeong Chin	MV-106A	Taiwan
CNC	HURISE		Taiwan
Universal Circular Grinder	Hsiang Ying		Taiwan
	JIM	JG3	Taiwan
CNC OD Grinder	Hsiang ying	JCG30-100	Taiwan
CNC Surface Grinder	Dowell	HR-600And HR-400And	Taiwan

# SHYICHANG Manufacturer of Precision Gears 150/15 16949









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